

Ladyjen Kymppikaadot 2017

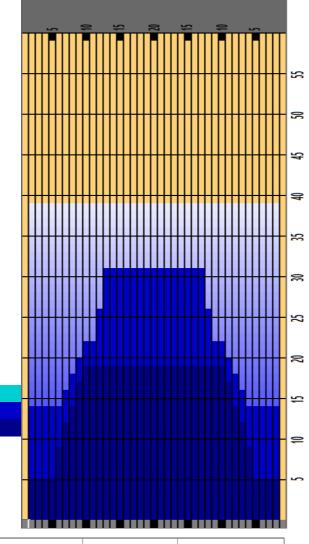


Oil Pattern Distance	39	Reverse Brush Drop	31	Oil Per Board	45 ul
Forward Oil Total	13.14 mL	Reverse Oil Total	8.865 mL	Volume Oil Total	22.005 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

1 2L 2R 3 18 3 111 0.0 5.1 5.1 4995 2 6L 6R 2 14 3 58 5.1 9.0 3.9 2610 3 7L 7R 2 14 3 54 9.0 12.9 3.9 2430 4 8L 8R 1 14 3 25 12.9 14.8 1.9 1125 5 9L 9R 1 18 3 23 14.8 17.3 2.5 1035 6 10L 10R 1 18 3 21 17.3 19.8 2.5 945 7 2L 2R 0 30 3 0 19.8 39.0 19.2 0		START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
3 7L 7R 2 14 3 54 9.0 12.9 3.9 2430 4 8L 8R 1 14 3 25 12.9 14.8 1.9 1125 5 9L 9R 1 18 3 23 14.8 17.3 2.5 1035 6 10L 10R 1 18 3 21 17.3 19.8 2.5 945	1	2L	2R	3	18	3	111	0.0	5.1	5.1	4995
4 8L 8R 1 14 3 25 12.9 14.8 1.9 1125 5 9L 9R 1 18 3 23 14.8 17.3 2.5 1035 6 10L 10R 1 18 3 21 17.3 19.8 2.5 945	2	6L	6R	2	14	3	58	5.1	9.0	3.9	2610
5 9L 9R 1 18 3 23 14.8 17.3 2.5 1035 6 10L 10R 1 18 3 21 17.3 19.8 2.5 945	3	7L	7R	2	14	3	54	9.0	12.9	3.9	2430
6 10L 10R 1 18 3 21 17.3 19.8 2.5 945	4	8L	8R	1	14	3	25	12.9	14.8	1.9	1125
	5	9L	9R	1	18	3	23	14.8	17.3	2.5	1035
7 2L 2R 0 30 3 0 19.8 39.0 19.2 0	6	10L	10R	1	18	3	21	17.3	19.8	2.5	945
	7	2L	2R	0	30	3	0	19.8	39.0	19.2	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	31.0	-8.0	0
2	13L	13R	2	18	3	30	31.0	25.9	-5.1	1350
3	12L	12R	2	14	3	34	25.9	22.0	-3.9	1530
4	10L	10R	1	14	3	21	22.0	20.1	-1.9	945
5	9L	9R	1	14	3	23	20.1	18.2	-1.9	1035
6	8L	8R	1	14	3	25	18.2	16.3	-1.9	1125
7	7L	7R	1	14	3	27	16.3	14.4	-1.9	1215
8	2L	2R	1	10	3	37	14.4	13.0	-1.4	1665
9	2L	2R	0	10	3	0	13.0	0.0	-13.0	0

Cleaner Ratio Main Mix 19:1
Cleaner Ratio Back End Mix 19:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 1 In Lane
Machine On 31.10.2016 15:18



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description Ou	utside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.52	1.34	1	1	1.34	3.52

Forward

Reverse

Combined

