

TUUBI18



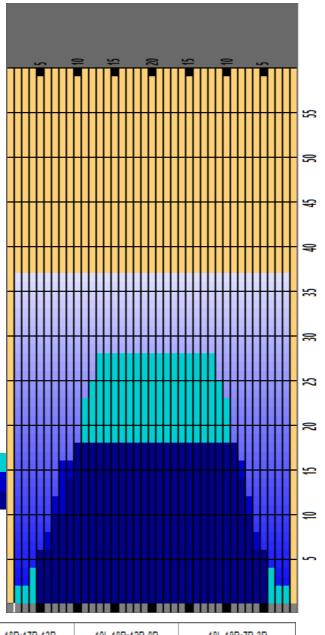
Oil Pattern Distance **Reverse Brush Drop** Oil Per Board 40 ul **Forward Oil Total** 15.8 mL **Reverse Oil Total** 7.44 mL **Volume Oil Total** 23.24 mL **Tank A Conditioner** Tank B Conditioner **Tank Configuration** Only A **CURRENT CURRENT**

2 4L 4R 1 50 14 3 33 2.8 4.7 1.9 132 3 5L 5R 1 50 14 3 31 4.7 6.6 1.9 124 4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 216 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 192 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 176 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	2 4L 4R 1 50 14 3 33 2.8 4.7 1.9 1320 3 5L 5R 1 50 14 3 31 4.7 6.6 1.9 1240 4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 2160 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 1920 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 1760 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640		START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
3 5L 5R 1 50 14 3 31 4.7 6.6 1.9 124 4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 216 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 196 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 176 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 76	3 5L 5R 1 50 14 3 31 4.7 6.6 1.9 1240 4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 2160 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 1920 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 1760 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	1	2L	2R	3	50	10	3	111	0.0	2.8	2.8	4440
4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 216 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 192 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 176 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	4 7L 7R 2 50 14 3 54 6.6 10.5 3.9 2160 5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 1920 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 1760 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	2	4L	4R	1	50	14	3	33	2.8	4.7	1.9	1320
5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 192 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 176 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	5 9L 8R 2 50 14 3 48 10.5 14.4 3.9 1920 6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 1760 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	3	5L	5R	1	50	14	3	31	4.7	6.6	1.9	1240
6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 176 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	6 10L 9R 2 50 14 3 44 14.4 18.3 3.9 1760 7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	4	7L	7R	2	50	14	3	54	6.6	10.5	3.9	2160
7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 160 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	7 11L 10R 2 50 18 3 40 18.3 23.4 5.1 1600 8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	5	9L	8R	2	50	14	3	48	10.5	14.4	3.9	1920
8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 72	8 12L 11R 1 50 18 3 18 23.4 25.9 2.5 720 9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	6	10L	9R	2	50	14	3	44	14.4	18.3	3.9	1760
	9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 640	7	11L	10R	2	50	18	3	40	18.3	23.4	5.1	1600
9 13L 12R 1 50 18 3 16 25.9 28.4 2.5 64		8	12L	11R	1	50	18	3	18	23.4	25.9	2.5	720
	10 2L 2R 0 50 22 3 0 28.4 37.0 8.6 0	9	13L	12R	1	50	18	3	16	25.9	28.4	2.5	640
10 2L 2R 0 50 22 3 0 28.4 37.0 8.6		10	2L	2R	0	50	22	3	0	28.4	37.0	8.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	0	37.0	18.0	-19.0	0
2	10L	9R	1	50	18	3	22	18.0	15.5	-2.5	880
3	8L	8R	2	50	14	3	50	15.5	11.6	-3.9	2000
4	7L	7R	2	50	14	3	54	11.6	7.7	-3.9	2160
5	6L	6R	1	50	14	3	29	7.7	5.8	-1.9	1160
6	5L	5R	1	50	10	3	31	5.8	4.4	-1.4	1240
7	2L	2R	0	50	10	3	0	4.4	0.0	-4.4	0

Cleaner Ratio Main Mix 19:1 Forward
Cleaner Ratio Back End Mix 19:1 Reverse
Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.55	1.26	1	1	1.15	3.55

