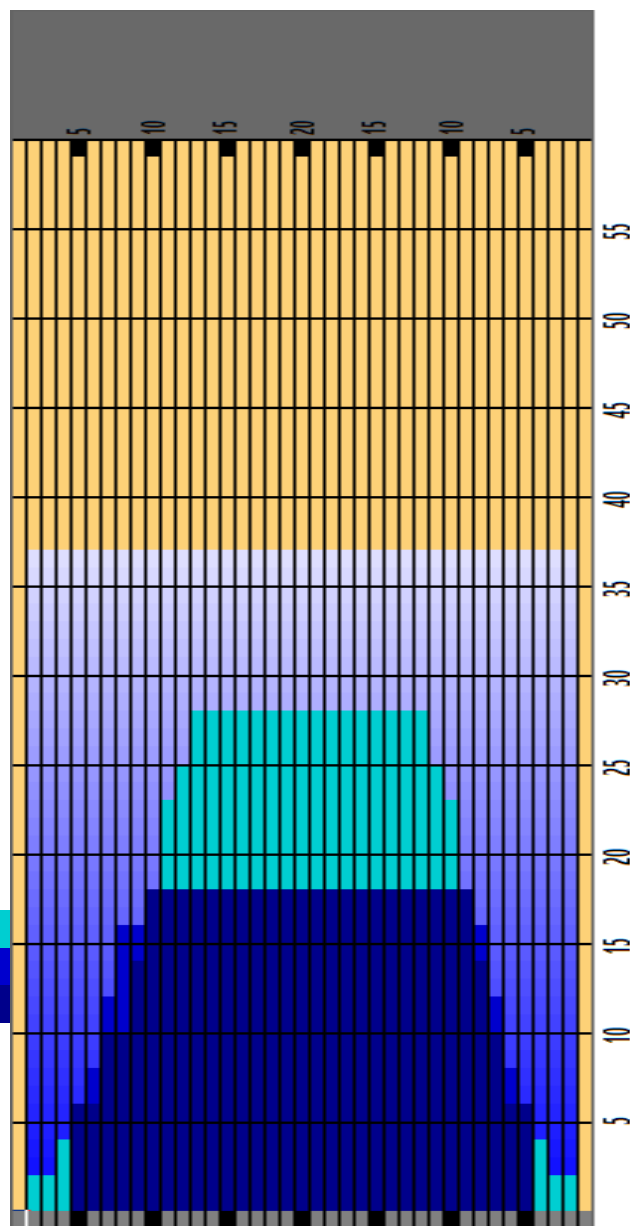


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	7.44 mL	Volume Oil Total	23.24 mL
Tank Configuration	Only A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	10	3	111	0.0	2.8	2.8	4440
2	4L	4R	1	50	14	3	33	2.8	4.7	1.9	1320
3	5L	5R	1	50	14	3	31	4.7	6.6	1.9	1240
4	7L	7R	2	50	14	3	54	6.6	10.5	3.9	2160
5	9L	8R	2	50	14	3	48	10.5	14.4	3.9	1920
6	10L	9R	2	50	14	3	44	14.4	18.3	3.9	1760
7	11L	10R	2	50	18	3	40	18.3	23.4	5.1	1600
8	12L	11R	1	50	18	3	18	23.4	25.9	2.5	720
9	13L	12R	1	50	18	3	16	25.9	28.4	2.5	640
10	2L	2R	0	50	22	3	0	28.4	37.0	8.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	0	37.0	18.0	-19.0	0
2	10L	9R	1	50	18	3	22	18.0	15.5	-2.5	880
3	8L	8R	2	50	14	3	50	15.5	11.6	-3.9	2000
4	7L	7R	2	50	14	3	54	11.6	7.7	-3.9	2160
5	6L	6R	1	50	14	3	29	7.7	5.8	-1.9	1160
6	5L	5R	1	50	10	3	31	5.8	4.4	-1.4	1240
7	2L	2R	0	50	10	3	0	4.4	0.0	-4.4	0

Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.55	1.26	1	1	1.15	3.55

