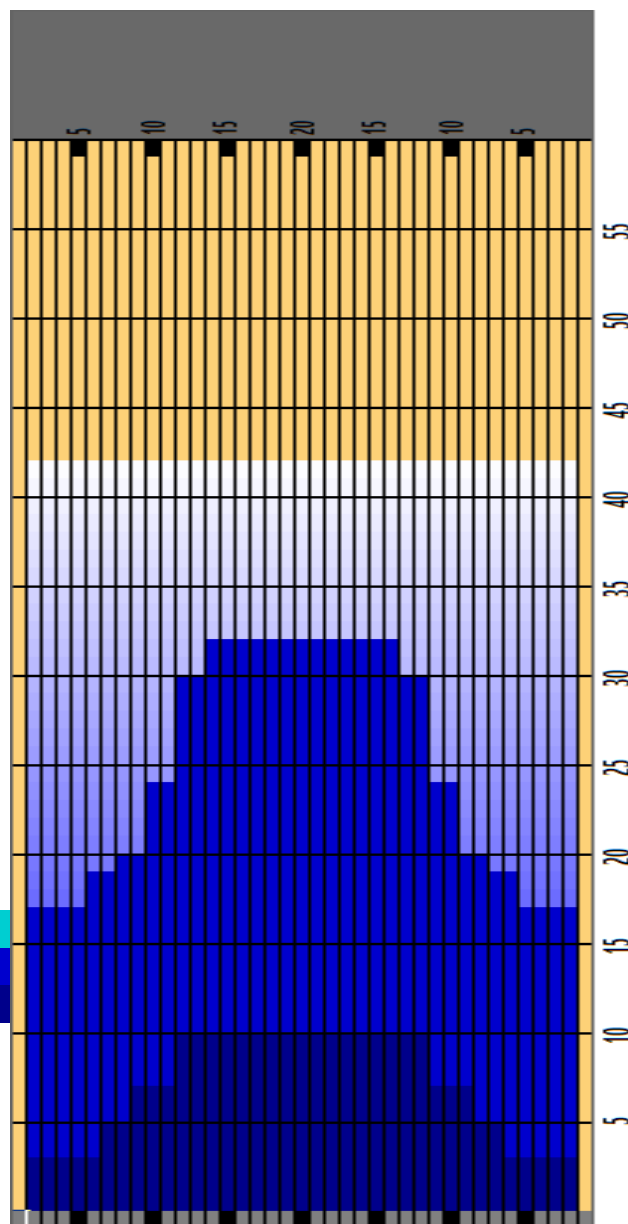


Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	8.9 mL	Reverse Oil Total	12.7 mL	Volume Oil Total	21.6 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	7L	7R	1	14	3	27	3.9	5.8	1.9	1350
3	9L	9R	1	14	3	23	5.8	7.7	1.9	1150
4	12L	12R	1	18	3	17	7.7	10.2	2.5	850
5	2L	2R	0	18	3	0	10.2	26.0	15.8	0
6	2L	2R	0	26	3	0	26.0	42.0	16.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	42.0	32.0	-10.0	0
2	14L	14R	1	18	3	13	32.0	29.5	-2.5	650
3	12L	12R	2	18	3	34	29.5	24.4	-5.1	1700
4	10L	10R	2	14	3	42	24.4	20.5	-3.9	2100
5	8L	8R	1	14	3	25	20.5	18.6	-1.9	1250
6	6L	6R	1	14	3	29	18.6	16.7	-1.9	1450
7	2L	2R	1	14	3	37	16.7	14.8	-1.9	1850
8	2L	2R	2	10	3	74	14.8	12.0	-2.8	3700
9	2L	2R	0	10	3	0	12.0	0.0	-12.0	0

Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.42	1.38	1.01	1.01	1.38	2.42

